



Uncoated

AITiN Coated

**Micro-Drills, Solid Carbide, 135° Point,
12° Helix (0.0965-.1250)**

Drill Size	Decimal Equiv	Flute Length	OAL	Shank ϕ	Uncoated Part #	AITiN Coated Part #
2.45MM	.0965	12.190	38	3.0	RDH0620	RDH0820
#40	.0980	.480	1-1/2	1/8	RDH0621	RDH0821
2.50MM	.0984	12.190	38	3.0	RDH0622	RDH0822
#39	.0995	.480	1-1/2	1/8	RDH0623	RDH0823
2.55MM	.1004	12.190	38	3.0	RDH0624	RDH0824
#38	.1015	.480	1-1/2	1/8	RDH0625	RDH0825
2.60MM	.1024	12.190	38	3.0	RDH0626	RDH0826
#37	.1040	.480	1-1/2	1/8	RDH0627	RDH0827
2.65MM	.1043	12.190	38	3.0	RDH0628	RDH0828
2.70MM	.1063	12.190	38	3.0	RDH0629	RDH0829
#36	.1065	.480	1-1/2	1/8	RDH0630	RDH0830
2.75MM	.1083	12.190	38	3.0	RDH0631	RDH0831
7/64	.1094	.480	1-1/2	1/8	RDH0632	RDH0832
#35	.1100	.480	1-1/2	1/8	RDH0633	RDH0833
2.80MM	.1102	12.190	38	3.0	RDH0634	RDH0834
#34	.1110	.480	1-1/2	1/8	RDH0635	RDH0835
2.85MM	.1122	12.190	38	3.0	RDH0636	RDH0836
#33	.1130	.480	1-1/2	1/8	RDH0637	RDH0837
2.90MM	.1142	12.190	38	3.0	RDH0638	RDH0838
#32	.1160	.480	1-1/2	1/8	RDH0639	RDH0839
2.95MM	.1161	12.190	38	3.0	RDH0640	RDH0840
3.00MM	.1181	12.190	38	3.0	RDH0641	RDH0841
#31	.1200	.480	1-1/2	1/8	RDH0642	RDH0842
1/8	.1250	.480	1-1/2	1/8	RDH0643	RDH0843

Carbide Drills

For detailed tolerance information, see [page 327](#).



[Speeds & Feeds page 326](#).